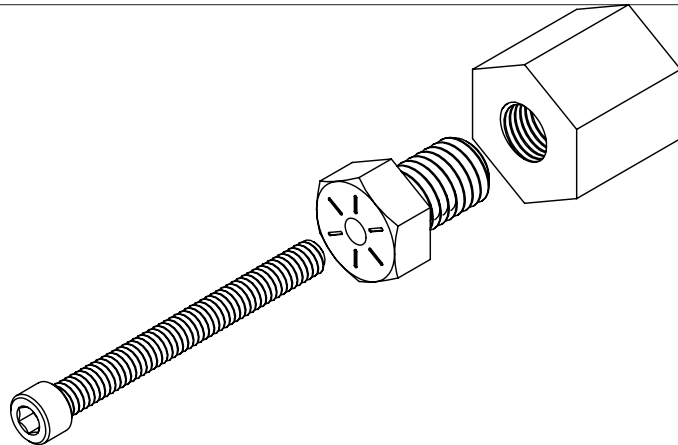


PACKING LIST

- 1 - Rivet Nut Tool
- 1 - 3/16" Hex Wrench
- 1 - Spanner Wrench
- 4 - 1/4"-20 Rivet Nuts
- 4 - Caster Wheels

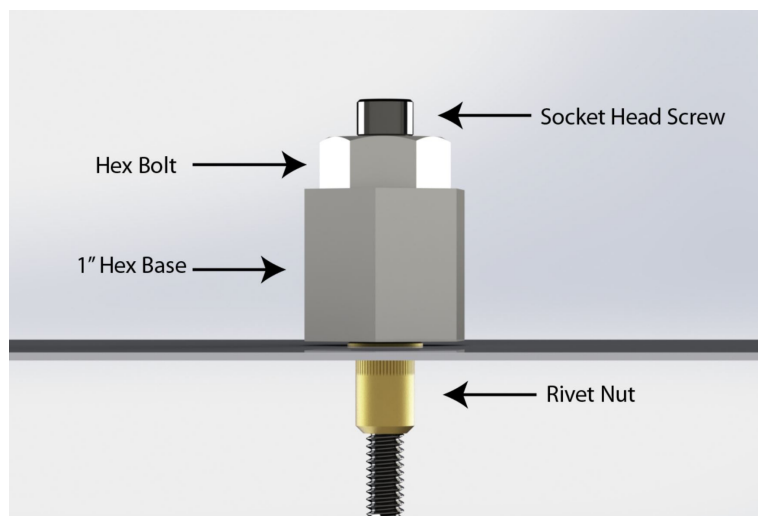
Tools Needed:

- 3/4" Socket and Ratchet
- 1" Wrench



RIVET NUT INSTALLATION GUIDE

1. Remove items from packaging and check against the packing list above.
2. Carefully flip your unit upside-down or on its side so that the bottom of the unit is accessible, and drill out the existing hole with a 25/64" drill bit before inserting rivet nut. From the outside of the unit, insert one of the new Rivet Nuts into the empty hole of the sheet metal where the Caster Wheel should be mounted on the bottom of the unit.
3. Ensure that the Hex Bolt of the Rivet Nut Tool is screwed as far down into the Hex Base as it will go, and the Socket Head Screw is fed through the Hex Bolt and Hex Base. Begin threading the Socket Head Screw into the new Rivet Nut you placed in Step 2, and tighten snugly with the included 3/16" Hex Wrench.
4. Next, secure the Hex Base using the 1" wrench and begin loosening (counter clockwise) the Hex Bolt with the 3/4" socket and ratchet. Continue turning the Hex Bolt counter clockwise until it comes loose from the Hex Base. The Rivet Nut should be properly secured to the sheet metal of the unit.
5. Use the 3/16" Hex Wrench to unthread the Socket Head Screw from the installed Rivet Nut.
6. Complete same process for any other Rivet Nuts you may need to replace.



CASTER WHEEL INSTALLATION GUIDE

1. With the replacement Rivet Nut securely installed into the sheet metal you can install your replacement Caster Wheel onto your unit. Remove one of the replacement Caster Wheels from its packaging.
2. With your fingers, begin threading the threaded stud of the Caster Wheel into the Rivet Nut and continue threading until the nut at the base of the threaded stud meets the sheet metal bottom of the unit.
3. Use the spanner wrench included in this kit to tighten the Caster Wheel firmly to the bottom of the unit. The Spanner wrench will fit snugly on the nut at the base of the threaded stud.
4. Complete these steps for any other Caster Wheel that is requiring replacement.

NOTE: During regular use the Caster Wheels should not come loose from the unit. However, it may be a good idea to check the Caster Wheels to ensure that they are still flush and snug against the bottom of the unit. If it is not snug, tighten the Caster Wheel against the unit to prevent any damage to the wheel or to the bottom of the case.

