

**PACKING LIST**

- 1 - Tube, adhesive
- 1 - 15 foot roll, gasket

**INSTRUCTIONS**

1. Prepare door and dust collector surfaces.
2. Remove the door by opening more than 90 degrees and lifting up on the door. Remove and empty the dust bin.
3. Remove all previously installed gasket by gently peeling, or rolling off with fingertips from the door or case front.
4. Ensure the entire adhesive is removed by wiping off using a cloth with solvent or an appropriate scraper. Wipe off both surfaces, door and dust collector.
5. The new gasket will be glued to the door. Lay out gasket replacement on the door and cut four (4) pieces to fit. There should be no gaps between pieces of the gasket. (See figure A.)
6. Remove gasket. Apply a thin bead of adhesive to the door mating surface along the lengths of the door edge approximately where the gasket center will lay, no wider than 1/8 inch (2.5mm) thick.
7. After all four (4) pieces are in place on the door, press down evenly and firmly with your finger to ensure adhesive is spread evenly. Remove any adhesive that presses out of the gasket from either side.
8. While adhesive is fresh, make sure the gasket seams are without gaps as mentioned in step 2. Replace door, close, and latch tight against the dust collector. Leave latched until adhesive is pre set (approximately 5 to 10 minutes). Then open the door and remove any more adhesive from the edges of the gasket.
9. Close and latch door once more to allow final drying tight against dust collector sealing surface. Dust collector may be used once glue is completely dry (approximately 2 hours).
10. Make certain the tube of unused adhesive is closed tightly for future use.

**NOTE:** It is important that no adhesive is present between sealing surface on the dust collector and the door gasket for final drying.

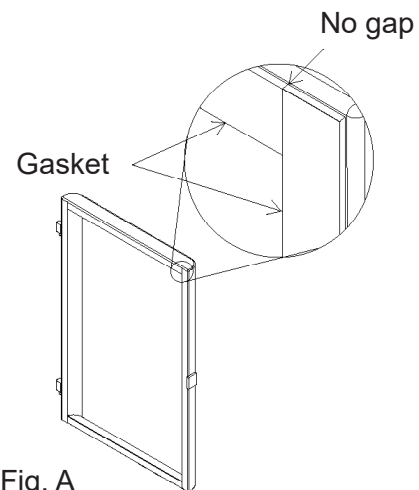


Fig. A